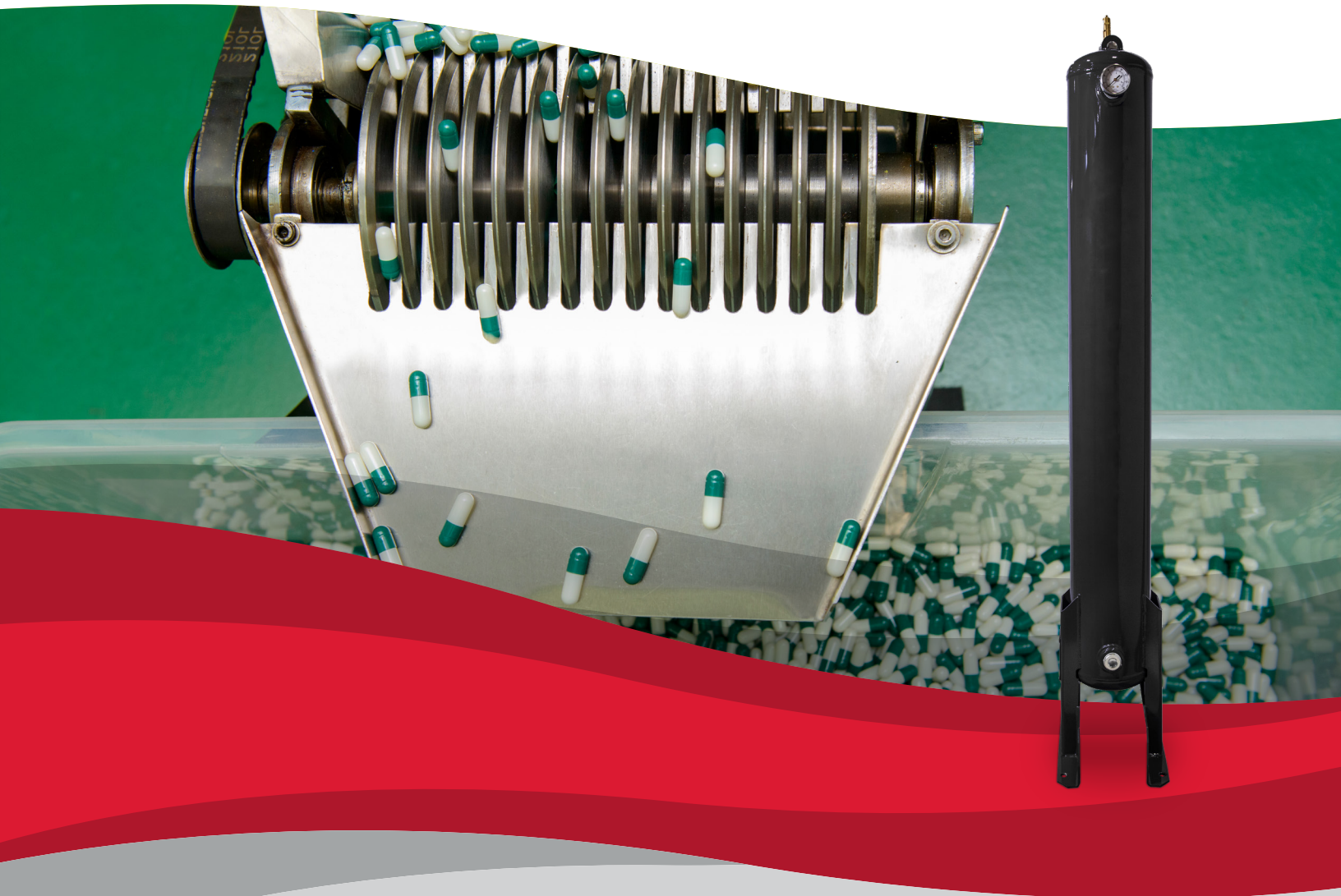


# **Gardner Denver**

ACTIVATED CARBON TOWER | 80-2800 SCFM

## **XGCT Series**



# X Series: NeXt-Generation Gardner Denver Air Treatment

XGCT SERIES | ACTIVATED CARBON TOWER SOLUTION





## XGCT Series Features & Benefits for Oil-Free Compressed Air

### **OIL-FREE AIR**

The pre-dried, laboratory grade activated carbon used in our XGCT begins adsorbing oil immediately upon start-up with no wait time.



### **FLOW OPTIMIZED**

The unique curved inlet design provides the lowest possible differential pressure to ensure maximum energy efficiency across the entire product range.



### **MAXIMUM RELIABILITY**

Our vessels are highly optimized and engineered to factor in the heavy loads to the product while ensuring the lifetime of the unit.

### **MAINTENANCE**

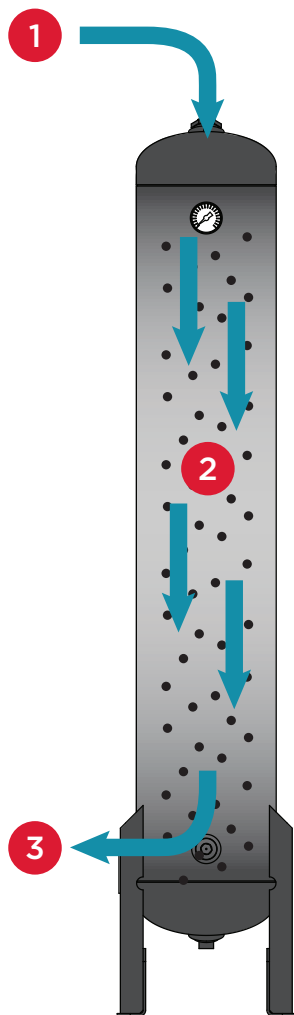
Engineered for ease of use with top and bottom access ports to make both draining and filling a simple and easy maintenance procedure.



### **LARGE PRODUCT RANGE**

With model sizes for applications from 80 to 2,800 scfm and up to 150 psig, our product line is comprehensive and highly competitive.





## How It Works

- 1** The tower housing has generously dimensioned, curved inlet and outlet connections to keep pressure drop to an absolute minimum when paired with existing pipework.
- 2** Compressed air flows through a bed of high-grade, tightly packed activated carbon. Due to the high degree of micro porosity and small, low volume pores, the activated carbon bed adsorbs compressor oil and contaminants as the compressed air comes into contact with the material.
- 3** The adsorption process allows for easy generation of oil-free compressed air that provides outlet oil vapor concentrations of less than  $0.003 \text{ mg/m}^3$ ; which is better than Class 1 according to ISO 8573-1 (at  $68^\circ\text{F}$  and  $14.5 \text{ psia}$ ).

During compressed air generation and distribution, contaminants are introduced to the air stream at various stages of the compressed air network. Compressed air filters, which come in various grades, remove these contaminants, as well as humidity and oil from the compressed air stream. This is a critical step as these contaminants can lead to a deterioration in quality, machine failure, or even to a loss of production or to products that must be disposed of. Our line of X-Series Filtration along with our XGCT Activated Carbon Tower will ensure you're meeting the air quality needs for your customer.



## The NeXt Generation of the Gardner Denver Downstream Family



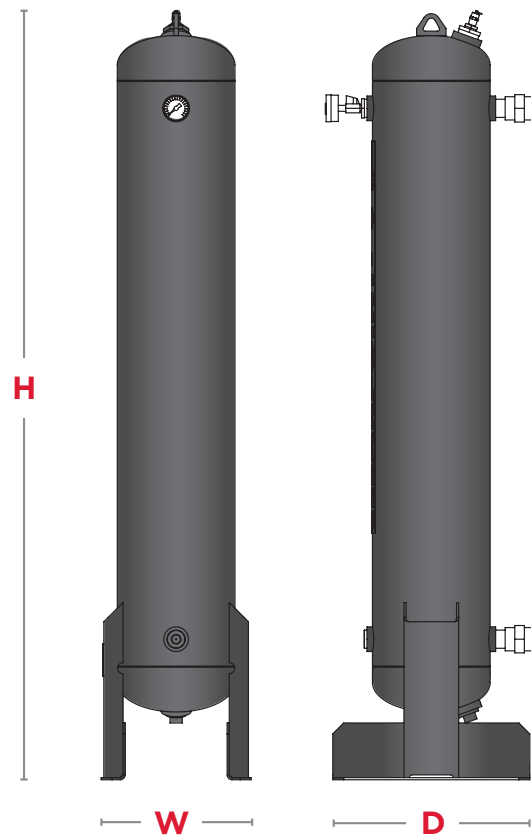
The XGCT Activated Carbon Tower will assist in extending the life of your media bed, whether that be for your desiccant dryer or your nitrogen generation system. This activated carbon tower allows for more of your air to flow across the surface of the carbon versus using a carbon filtration cartridge. Keeping your media beds from contaminants will provide a longer life span and less media replacements over the life of your units.

- 1** Compressor
- 2** XG Filtration
- 3** XG Dryer
- 4** XGCT Tower
- 5** XG Air Tanks
- 6** XGN2 Nitrogen Generator

## XGCT Series Technical Details

### Activated Carbon Tower Solution for Oil-Free Compressed Air

- Filled with activated carbon adsorbent
- Required pre-filtration:  $.01\ \mu\text{m}$
- Residual oil vapor content down to  $.003\ \text{mg}/\text{m}^3$
- Max. Inlet moisture: 30%  
(dryer required upstream)
- Max. Operating pressure: 150 psig
- Max. Operating temperature:  $120^{\circ}\text{F}$
- Standard two year warranty



## XGCT CARBON TOWER

| MODEL NUMBER | FLOW RATE | INLET/OUTLET CONNECTION | DIMENSIONS H × W × D | TOTAL WEIGHT PER ADSORBER |
|--------------|-----------|-------------------------|----------------------|---------------------------|
|              | SCFM      | IN. (NPT)               | IN.                  | LBS.                      |
| 80           | 80        | ¾                       | 58 × 11 × 16         | 41                        |
| 100          | 100       | 1                       | 70 × 11 × 17         | 51                        |
| 120          | 120       | 1                       | 70 × 11 × 17         | 51                        |
| 160          | 160       | 1 ¼                     | 68 × 13 × 18         | 77                        |
| 200          | 200       | 1 ¼                     | 68 × 13 × 18         | 77                        |
| 250          | 250       | 1 ½                     | 77 × 15 × 22         | 127                       |
| 300          | 300       | 1 ½                     | 77 × 15 × 22         | 127                       |
| 400          | 400       | 2                       | 68 × 17 × 24         | 149                       |
| 500          | 500       | 2                       | 78 × 19 × 26         | 225                       |
| 650          | 650       | 2 ½                     | 74 × 22 × 29         | 271                       |
| 800          | 800       | 2 ½                     | 72 × 24 × 31         | 338                       |
| 1000         | 1000      | 2 ½*                    | 86 × 24 × 27         | 354                       |
| 1200         | 1200      | 2 ½*                    | 85 × 26 × 28         | 428                       |
| 1500         | 1500      | 3*                      | 90 × 28 × 29         | 536                       |
| 1900         | 1900      | 3*                      | 78 × 36 × 36         | 729                       |
| 2300         | 2300      | 4*                      | 93 × 36 × 35         | 853                       |
| 2800         | 2800      | 4*                      | 83 × 40 × 41         | 1105                      |

\*Flanged Connection

## UNIT RATINGS

ADHERE TO THE FOLLOWING INLET CONDITIONS  
PER ISO 7183, TABLE 2, OPTION A2

|                                |                  |
|--------------------------------|------------------|
| Inlet Compressed Air Temp:     | 100°F (38°C)     |
| Inlet Compressed Air Pressure: | 100 psig (7 bar) |
| Maximum Ambient Temperature:   | 100°F (38°C)     |

## CORRECTION FACTORS

| OPERATING PRESSURE (PSIG) | 60   | 70   | 80   | 90   | 100 | 110  | 120  | 130 | 140  | 150  |
|---------------------------|------|------|------|------|-----|------|------|-----|------|------|
| Correction Factor         | 0.65 | 0.74 | 0.83 | 0.91 | 1   | 1.12 | 1.16 | 1.2 | 1.25 | 1.29 |

The leader in every market we serve  
by continuously improving all business processes  
with a focus on innovation and velocity

**Gardner  
Denver®**

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